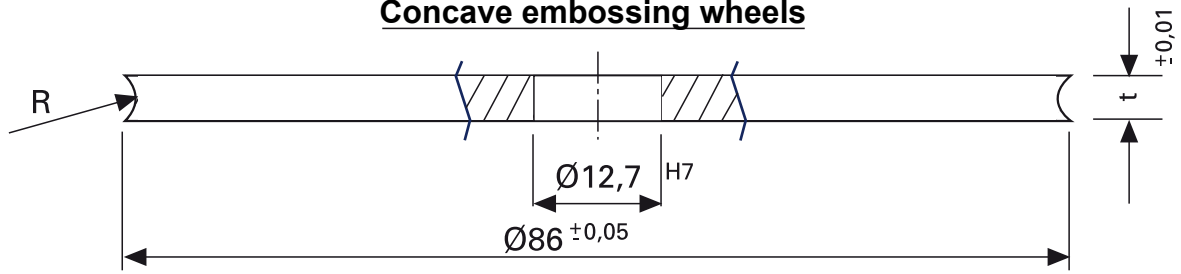


Concave embossing wheels

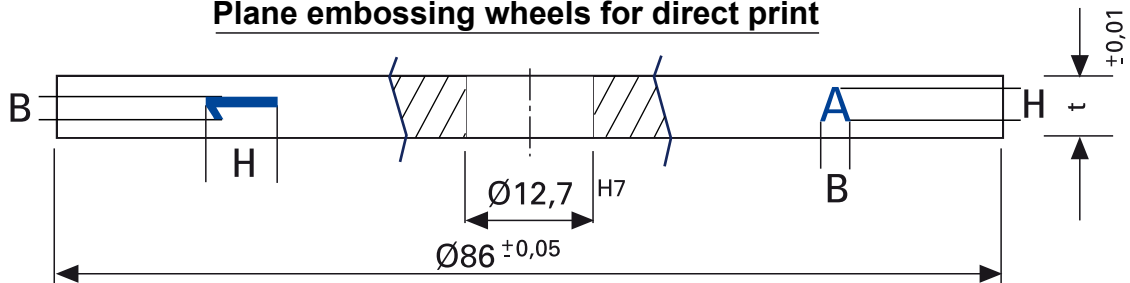


Standard sizes

Order-No.	Cable - Ø (mm) from - to	Width of wheel t (mm)	Radius r (mm)	Recommended height of		
				characters (mm)	numbers (mm) H x B	H=height B=width H x B
K 86 I	1,1 - 1,2	1,8	1,0	0,6	2,3 x 0,6	
K 86 II	1,3 - 1,6	2,4	1,3	0,7	2,3 x 0,6	3,0 x 1,0
K 86 III	1,7 - 2,2	3,2	1,9	1,2	3,0 x 1,0	3,8 x 1,2
K 86 IV	2,3 - 3,2	4,0	2,4	1,6	3,8 x 1,2	4,8 x 1,6
K 86 V	3,3 - 5,0	4,8	3,2	1,8	4,8 x 1,6	
K 86 VI	4,8 - 6,3	5,0	4,0	2,0	5,6 x 2,0	
K 86 VIII	6,0 - 9,0	8,5	5,5	2,4	5,6 x 2,0	
K 86 IX	4,8 - 6,3	6,0	4,0	2,0	5,6 x 2,0	
K 86 X	6,0 - 9,0	9,5	5,5	2,4	5,6 x 2,0	
K 86 XIV	4,8 - 6,5	8,0	4,5	2,2	5,6 x 2,0	

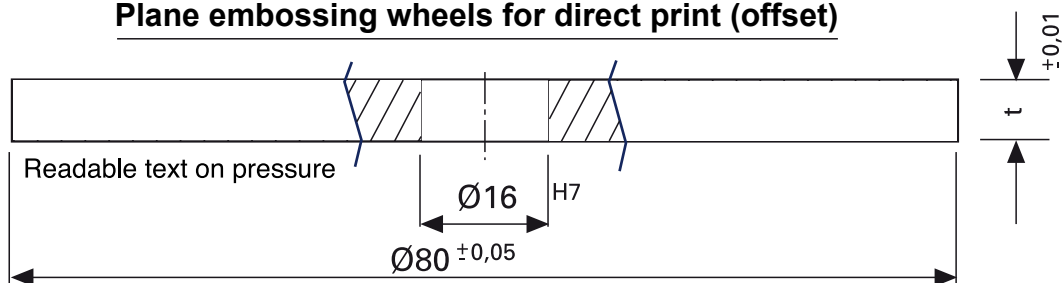
Other sizes will be produced in every dimension on demand. For cable diameters > 6 mm we recommend plane print wheels. Standard partition for one-figure numbers (10 or 16 times), two-figures numbers (8 or 12 times) on the circumference.

Plane embossing wheels for direct print



Order-No.	Diameter of wheel (mm)	Width of wheel t (mm)	Recommended height of characters (mm)
P 86 A	86,0	8,0	approx. 25 - 30% of cable diameter
P 86 B	86,0	10,0	
P 86 C	86,0	12,0	

Plane embossing wheels for direct print (offset)



Order-No.	Diameter of wheel (mm)	Width of wheel t (mm)	Recommended height of characters (mm)
P 80 D / US 10	80,0	10,0	approx. 30 - 50% of cable diameter
P 80 E / US 24	80,0	24,0	